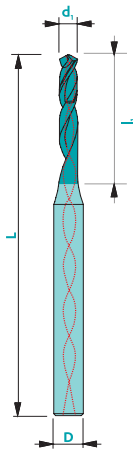
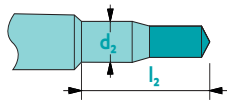


# 374H

## EXPERT drill for stainless steel- with internal coolant



Upon request



Tolerances d<sub>1</sub>: -0.002/-0.004  
D: h5

Ø drill	f [mm/rotation]	Vc [m/min]	Pecking
Ø 0.70 - Ø 0.99	0.015 / 0.025	45	2xØ
Ø 1.00 - Ø 1.50	0.025 / 0.035	45	2xØ
Ø 1.50 - Ø 2.00	0.035 / 0.05	45	2xØ
Ø 2.00 - Ø 3.00	0.05 / 0.075	45	2xØ

Pre-centering with center drill ref. 337-2 recommended for diameters <1.00 mm

Available coated only (see page 308)



**Z2**

135°



**CARB**



Art. n°	d <sub>1</sub>	l <sub>1</sub>	D	L	Price
Nemo (NM)*					
374Hd0.70	0.70	8	3	51	
374Hd0.71	0.71	8	3	51	
374Hd0.72	0.72	8	3	51	
374Hd0.73	0.73	8	3	51	
374Hd0.74	0.74	8	3	51	
374Hd0.75	0.75	8	3	51	
374Hd0.76	0.76	8	3	51	
374Hd0.77	0.77	8	3	51	
374Hd0.78	0.78	8	3	51	
374Hd0.79	0.79	8	3	51	
374Hd0.80	0.80	8	3	51	
374Hd0.81	0.81	8	3	51	
374Hd0.82	0.82	8	3	51	
374Hd0.83	0.83	8	3	51	
374Hd0.84	0.84	8	3	51	
374Hd0.85	0.85	8	3	51	
374Hd0.86	0.86	8	3	51	
374Hd0.87	0.87	8	3	51	
374Hd0.88	0.88	8	3	51	
374Hd0.89	0.89	8	3	51	
374Hd0.90	0.90	10	3	51	
374Hd0.91	0.91	10	3	51	
374Hd0.92	0.92	10	3	51	
374Hd0.93	0.93	10	3	51	
374Hd0.94	0.94	10	3	51	
374Hd0.95	0.95	10	3	51	
374Hd0.96	0.96	10	3	51	
374Hd0.97	0.97	10	3	51	
374Hd0.98	0.98	10	3	51	
374Hd0.99	0.99	10	3	51	

Art. n°	d <sub>1</sub>	l <sub>1</sub>	D	L	Price
Nemo (NM)*					
374Hd1.00	1.00	12	3	51	
374Hd1.01	1.01	12	3	51	
374Hd1.02	1.02	12	3	51	
374Hd1.03	1.03	12	3	51	
374Hd1.04	1.04	12	3	51	
374Hd1.05	1.05	12	3	51	
374Hd1.06	1.06	12	3	51	
374Hd1.07	1.07	12	3	51	
374Hd1.08	1.08	12	3	51	
374Hd1.09	1.09	12	3	51	
374Hd1.10	1.10	12	3	51	
374Hd1.11	1.11	12	3	51	
374Hd1.12	1.12	12	3	51	
374Hd1.13	1.13	12	3	51	
374Hd1.14	1.14	12	3	51	
374Hd1.15	1.15	12	3	51	
374Hd1.16	1.16	12	3	51	
374Hd1.17	1.17	12	3	51	
374Hd1.18	1.18	12	3	51	
374Hd1.19	1.19	12	3	51	
374Hd1.20	1.20	14	3	51	
374Hd1.21	1.21	14	3	51	
374Hd1.22	1.22	14	3	51	
374Hd1.23	1.23	14	3	51	
374Hd1.24	1.24	14	3	51	
374Hd1.25	1.25	14	3	51	
374Hd1.26	1.26	14	3	51	
374Hd1.27	1.27	14	3	51	
374Hd1.28	1.28	14	3	51	
374Hd1.29	1.29	14	3	51	

\* Prices for other coatings: contact us!

To order a coated tool, add the 2-letter coating code to the article number



# EXPERT drill for stainless steel- with internal cooling



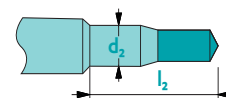
## 374H

Continuation

Art. n°	d <sub>1</sub>	l <sub>1</sub>	D	L	Price	Art. n°	d <sub>1</sub>	l <sub>1</sub>	D	L	Price
					Nemo (NM)*						Nemo (NM)*
374Hd1.30	1.30	14	3	51		374Hd1.75	1.75	18	3	51	
374Hd1.31	1.31	14	3	51		374Hd1.76	1.76	18	3	51	
374Hd1.32	1.32	14	3	51		374Hd1.77	1.77	18	3	51	
374Hd1.33	1.33	14	3	51		374Hd1.78	1.78	18	3	51	
374Hd1.34	1.34	14	3	51		374Hd1.79	1.79	18	3	51	
374Hd1.35	1.35	14	3	51		374Hd1.80	1.80	18	3	51	
374Hd1.36	1.36	14	3	51		374Hd1.81	1.81	18	3	51	
374Hd1.37	1.37	14	3	51		374Hd1.82	1.82	18	3	51	
374Hd1.38	1.38	14	3	51		374Hd1.83	1.83	18	3	51	
374Hd1.39	1.39	14	3	51		374Hd1.84	1.84	18	3	51	
374Hd1.40	1.40	14	3	51		374Hd1.85	1.85	18	3	51	
374Hd1.41	1.41	14	3	51		374Hd1.86	1.86	18	3	51	
374Hd1.42	1.42	14	3	51		374Hd1.87	1.87	18	3	51	
374Hd1.43	1.43	14	3	51		374Hd1.88	1.88	18	3	51	
374Hd1.44	1.44	14	3	51		374Hd1.89	1.89	18	3	51	
374Hd1.45	1.45	14	3	51		374Hd1.90	1.90	18	3	51	
374Hd1.46	1.46	14	3	51		374Hd1.91	1.91	18	3	51	
374Hd1.47	1.47	14	3	51		374Hd1.92	1.92	18	3	51	
374Hd1.48	1.48	14	3	51		374Hd1.93	1.93	18	3	51	
374Hd1.49	1.49	14	3	51		374Hd1.94	1.94	18	3	51	
374Hd1.50	1.50	14	3	51		374Hd1.95	1.95	18	3	51	
374Hd1.51	1.51	14	3	51		374Hd1.96	1.96	18	3	51	
374Hd1.52	1.52	14	3	51		374Hd1.97	1.97	18	3	51	
374Hd1.53	1.53	14	3	51		374Hd1.98	1.98	18	3	51	
374Hd1.54	1.54	14	3	51		374Hd1.99	1.99	18	3	51	
374Hd1.55	1.55	14	3	51		374Hd2.00	2.00	18	3	51	
374Hd1.56	1.56	14	3	51		374Hd2.05	2.05	18	3	51	
374Hd1.57	1.57	14	3	51		374Hd2.10	2.10	20	4	60	
374Hd1.58	1.58	14	3	51		374Hd2.20	2.20	20	4	60	
374Hd1.59	1.59	14	3	51		374Hd2.30	2.30	20	4	60	
374Hd1.60	1.60	14	3	51		374Hd2.40	2.40	20	4	60	
374Hd1.61	1.61	14	3	51		374Hd2.50	2.50	20	4	60	
374Hd1.62	1.62	14	3	51		374Hd2.60	2.60	20	4	60	
374Hd1.63	1.63	14	3	51		374Hd2.70	2.70	20	4	60	
374Hd1.64	1.64	14	3	51		374Hd2.80	2.80	20	4	60	
374Hd1.65	1.65	14	3	51		374Hd2.90	2.90	20	4	60	
374Hd1.66	1.66	14	3	51		374Hd3.00	3.00	20	4	60	
374Hd1.67	1.67	14	3	51		374Hd3.50	3.50	20	4	60	
374Hd1.68	1.68	14	3	51		374Hd4.00	4.00	20	4	60	
374Hd1.69	1.69	14	3	51							
374Hd1.70	1.70	18	3	51							
374Hd1.71	1.71	18	3	51							
374Hd1.72	1.72	18	3	51							
374Hd1.73	1.73	18	3	51							
374Hd1.74	1.74	18	3	51							



Upon request



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(see page 308)

135°

Z2

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