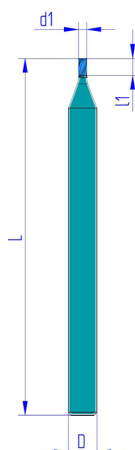


PCD Micro Helical Milling

41520



Material

Vc

Uncoated

Steel < 700 N/mm²

-

-

Steel > 700 N/mm²

-

-

Stainless steel

-

-

Cast iron

-

-

Copper

350

■

Brass - Bronze

500

■

Aluminium

1000

■

Gold - Silver

300

■

Platinum - Palladium

130

■

Superalloys

-

-

Titanium

120

-

Composite

200

□

not adapted - adapted □ highly adapted ■

Tolerances

D₁ < 1mm - 0/-0.01

D₁ > 1mm - 0/-0.02

D: h5

Brut uniquement
Raw only - Nur rohe
Solo grezzo



PCD



Z2-3



Y
8-10°



λ
30°



ap=0.15xd₁



ae=0.03xd₁
ap=1xd₁

Art. n°	d1	l1	D	L	Z
41520d0.20	0.2	0.4	3	38	2
41520d0.30	0.3	0.6	3	38	2
41520d0.40	0.4	0.8	3	38	2
41520d0.50	0.5	1	3	38	3
41520d0.60	0.6	1.2	3	38	3
41520d0.70	0.7	1.4	3	38	3
41520d0.80	0.8	1.6	3	38	3
41520d0.90	0.9	1.8	3	38	3
41520d1.00	1	2	3	38	3
41520d1.10	1.1	2.2	3	38	3
41520d1.20	1.2	2.4	3	38	3
41520d1.30	1.3	2.6	3	38	3
41520d1.40	1.4	2.8	3	38	3
41520d1.50	1.5	3	3	38	3

Options

(see page 000)

7015
≤ Ø6

MCU
≤ Ø3

Other dimensions available upon request.